

CIGARETTE SPECIFICATION

REVISION SHEET

MENTHOLATED FOIL 6'S FTB - TIOJ TAR/NICOTINE
 DATED 1986-1989 (JPD)(MF)

EFFECTIVE DATE: 01/21/91
 JAPAN
 MENTHOLATED FOIL

CIGARETTE LENGTH	:	83.0	MM	TIOJ TAR	:	6.0	MG/CIGT	5.5 - 6.4
TOBACCO ROD CIRCUM.	:	24.60	MM					
TOBACCO ROD LENGTH	:	56.0	MM	FIELD MENTHOL	:	.35	MG/CIGT	.30 - .40
FILTER LENGTH	:	27.0	MM	NICOTINE TIOJ	:	.50	MG/CIGT	.40 - .60
TIPPING LENGTH	:	32.000	MM					
TOTAL R.T.D.	:	4.50	IN. H2O	FRESH MENTHOL	:	.45	MG/CIGT	.40 - .50
DILUTION TARGET	:	85.0 +/-	5.0 %					

TIPPING PAPER : 6MM X 3500M WHT SGL PPT KC236H2 12-279-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
 TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
 24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A1330 - 12.00% MERIT LIGHTS MENTHOLATED FOIL 6'S FTB

CIGARETTE PAPER : 27.25MM X 6700M 46CU/2.0% (KC611/EC511) 10-706-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
 : MARLBORO BLACK #1-376 (MARK 8) 60-906-A
 : MARLBORO BLACK #37077(HK 9/HK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

MENTHOLATED FOIL: 16-210-B 59MM 19# ALUMINUM 24.5MG/19MM

COMMENTS : COUNTRY REQUIRES QA SMOKING BY TIOJ METHOD.
 : (TAR RANGE ESTABLISHED BY FTC STANDARDS/NICOTINE
 : RANGE 20% VARIANCE PER JAPANESE REQUIREMENTS.)

REASON FOR CHANGE : TAR/NICOTINE DELIVERY TARGET CHGD FROM 7.0/0.6 TO
 : 6.0/0.5MG/CIGT. TOTAL RTD TARGET CHANGED FROM 4.10
 : TO 4.50 IN. H2O. NO OTHER CHANGE. OR TO M12.

PREPARED BY : C. F. VLALEY
 PREPARATION DATE : 1/23/91

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APPROVED BY:

Charles Bates

SUPERCEDES SPECIFICATION DATED: 12/13/90

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